

Certificate

20OSP/WM/0005/22

Report No. / Validity remark: 20OSP/R/0005/24 / 11.04.2022 – 10.04.2025

Quality Requirements for Fusion Welding of Metallic Materials

We hereby confirm, that the manufacturer

Bularmex - IK AD**3, Shahbazyan Sq.****4000 Plovdiv****Bulgaria**

has been assessed and recognised on the basis of

БДС EN ISO 3834, part 2
Comprehensive Quality Requirements

The company applies a quality assurance system and has appropriately suitable operational equipment, qualified personnel and joining procedures.

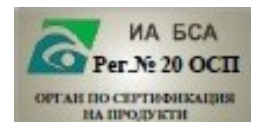
The scope of the certification and the details of the assessment can be found in the scope of the certificate and in the report.

Auditor: Eng. Dobromir Dobrev

Plovdiv, 11.04.2022

Accredited Certification Body 20OSP

TÜV NORD Bulgaria EOOD
13, Nayden Gerov, Plovdiv, Bulgaria
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Scope of the Certificate

20OSP/WM/0005/22

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Manufacturing Site(s):

Blvd. "Kuklensko shouse" - Industry zone, 4004 Plovdiv, Bulgaria

Product(s) of the Manufacturer:

Industrial and high pressure valves

Product Standard(s) and other Standards (see БДС EN ISO 3834-5):

БДС EN ISO 9606 – 1
 БДС EN ISO 5817
 БДС EN ISO 15614 – 1
 БДС EN ISO 15613
 БДС EN ISO 15614 – 6

Welding Process(es) (acc. to ISO 4063) with Degree of Mechanisation and Material Groups (acc. to CEN ISO/TR 15608):

135 MAG Metal active gas welding, partly-mechanized	1.1, 1.2 ReH ≤ 355 MPa; 6.1
135 MAG Metal active gas welding, automatic	1.1, 1.2 ReH ≤ 355 MPa; 6.1
136 MAG Welding with flux cored electrode, automatic	1.1, 1.2 ReH ≤ 355 MPa; 5.2; 6.1; 6.4; 7.2; 8.1
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Responsible Welding Supervisor(s)

Name	Qualification	Area of Responsibility / Degree of Knowledge *
Terziev, Georgi	IWE	Responsible welding coordinator, C
-	-	Deputy welding coordinator
-	-	Support. welding coordinator

* The degree of knowledge must be in accordance with ISO 14731 B, S or C. Please note the reference to DIN EN ISO 14731:2019-07, among others, chap. 5.1 para. 4; in the absence of proof of qualification (i.e. without reference to IWE, IWT or IWS), the manufacturer has responsibly determined the level of knowledge.